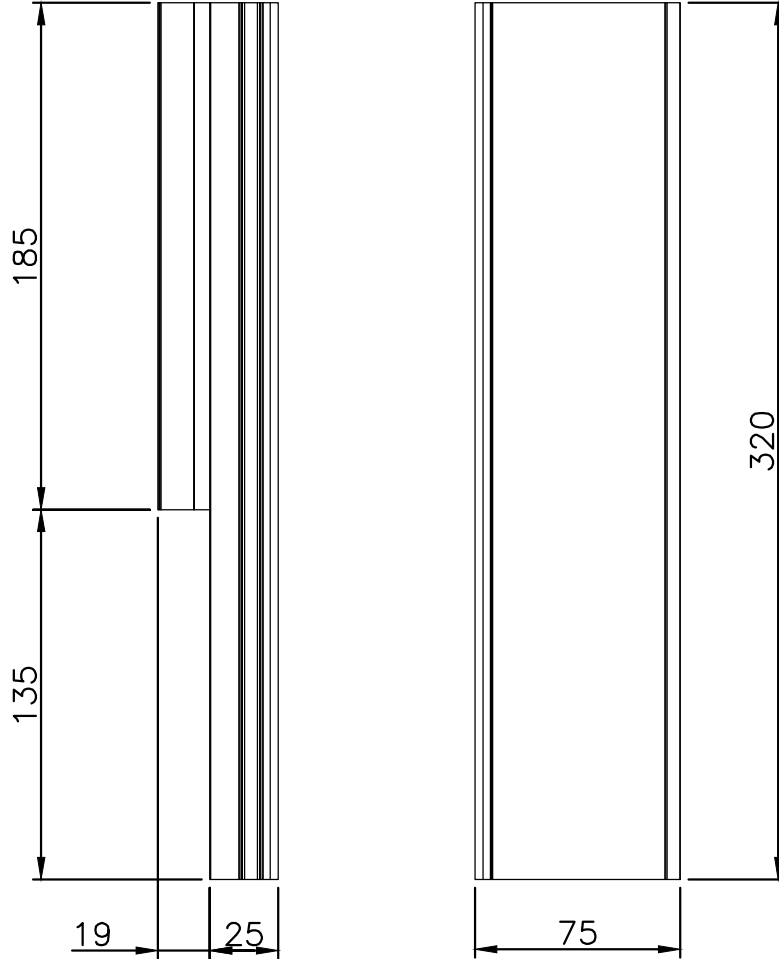


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	≈
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



NOTE.

1. ALL DIMENSIONS ARE IN mm
2. REMOVE SHARP EDGES AND BURRS

N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	GRADE No.	SYMBOL																		
0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	VALUE																			
														SL.No.	QTY	PART / STOCK No.				DESCRIPTION				SIZE (mm)		L=320		EXTRUSION REF. 942-50202			
																								COMPANY STD./I.S		Wt. (Kg)		MATERIAL			